



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RBWA353A04-03
Job Sheet 199200



Part No: RBWA353A04-03

Job Qty: 5-pcs

Part Name: Barb



10 pcs. **DAS**
21
9-89

Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 8/14/19

Job Tracking No:

Due Date: 9/13/19

Created By: Marie Lajeunesse

Type: Stock

Description: SIOP

Note: DWG RBWA353A04 Rev 4 IPP Rev A 18.02.13 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-154 - 1	5 pcs	9/13/19	9/13/19	1.00	2.50	SL-154 - 1		JB 19-09-17
120	QC 2	5 pcs	9/13/19	9/13/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 57		
							QC 2 - 62		JB 19-09-17
							QC 2 - 63		
							QC 2 - 8		
							QC 2 - 66		
							QC 2 - 64		
							QC 2 - 65		

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CANADA
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Container No: S214354



Part: RBWA353A04-03

Job No: 199200

Serial No/Batch: S214354

Revision: 4

Inspector:

Print Date:

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				QC 2 - 5	
				QC 2 - 71	
				QC 2 - 73	
				QC 2 - 69	
130 QC 8	5 pcs	9/13/19	0.00 0.00	QC 8 - 12	
				QC 8 - 14	
				QC 8 - 17	
				QC 8 - 20	
				QC 8 - 25	
				QC 8 - 3	
				QC 8 - 32	
				QC 8 - 33	
				QC 8 - 35	
				QC 8 - 39	
				QC 8 - 4	
				QC 8 - 44	
				QC 8 - 45	
				QC 8 - 49	
				QC 8 - 58	
				QC 8 - 8	
				QC 8 - 9	
				QC 8 - 68	
				QC 8 - 67	
				QC 8 - 1 (A)	
				QC 8 - 47	
				QC 8 - 40	
				QC 8 - 52	
				QC 8 - 23	
				QC 8 - 57	
140 Packaging 3-1 - Stock - B4B	5 pcs	9/13/19	0.00 0.00	Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	

mmt 11/09/17

Daram

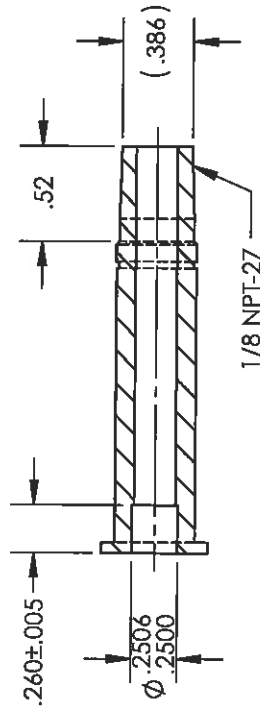
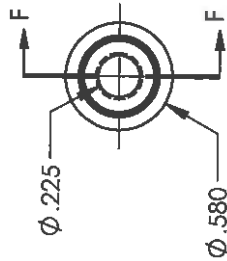
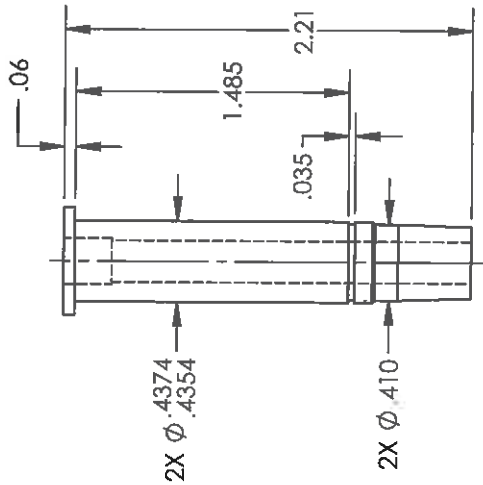
GA137

				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	B4B
150 QC 21 - SA	5 pcs	9/13/19	0.00 0.00	QC 21 - SA - 21	21
				QC 21 - SA - 70	9-09
				QC 21 - SA - 53	SEP 18 2019
Part Op 110 - 1-Machine as per DWG, FB903 FOLIO REV: AA DWG REV: 4 2-Deburr Descriptions: 120 - (QC2- Inspect parts off machine FAI/FAIB) 130 - (QC8- Inspect parts - second check) 140 - (Identify as per dwg & Stock Location: _____) 150 - (QC21- Final Inspection - Work Order Release)					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M303R0.750	303 Round Bar 0.750	.9800 ft (.196 ea)	110-SL-154 - 1	S203380	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
110-SL-154 - 1	M303R0.750	1	162	0	
Part Specifications					
Specifications could not be found.					

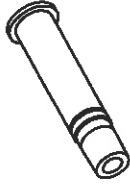
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REV		ECR	REVISIONS	
			DESCRIPTION	
2			-03 CHD THRU HOLE FROM Ø.17. CHD DESIGN ADDED 1/8 NPT-27 FOR FITTING.	DATE INITIAL APPROVED
2A			-03 REMOVED X.50 DEPTH FROM 1/8 NPT.	1/17/2012 RJC DW
4		17-0070	-03 CHD DIM WAS 2X Ø.438 IS 2X Ø.4374/.4354.	1/3/2013 BIM GE
				3/21/2017 SM JAG



SECTION F-F



SHOP COPY
RETURN TO
(UNCONTROLLED)
UNCONTROLLED COPY
SUBJECT TO AMENDMENT
WITHOUT NOTICE
WORK ORDER
NO. 199200 MLS
19-0874

DART
AEROSPACE

TITLE
PMC OIL FILLING QUICK DISCONNECT

DWG NO. RBWA353A04-03 REV 4

UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES FRACTIONS ± 1/8 DECIMALS ± .005 ANGLES ± .5° SURFACES = 125/ X 1. BREAK ALL SHARP EDGES .015 X 45° OR .015R 2. DIMENSIONAL LIMITS APPLY 3. DIMENSIONAL TOL PER ASME Y14.5M-2009	
MAT'L 303/304 S.S.	
HEAT TREAT	
FINISH	
SPEC	
DRAWN BY: GILBERT	
CHECKED: DD 03/22/2017	
QPPS APPR: AA 03/28/2017	
QA APPR: JL 03/29/2017	
APPROVED: JAG 04/03/2017	
SCALE 1:1	DATE 2/22/2011
USED ON MODEL AGUSTA HELICOPTERS	
SHEET 4 OF 8	

03

BARB

